

ABSTRACT OF THE DISCLOSURE

In a semiconductor device including at least one
5 p-channel type MOS transistor, a silicon dioxide layer is
formed on a silicon substrate, and a gate electrode is formed
on the silicon dioxide layer. The gate electrode silicon has
a three-layered structure including a silicon-seed layer
formed on the silicon dioxide layer, a silicon/germanium layer
10 formed on the silicon-seed layer, and a polycrystalline
silicon layer on the silicon/germanium layer. An average
grain size of polycrystalline silicon in the polycrystalline
silicon layer is at most 100 nm, and p-type impurities are
substantially uniformly distributed in the gate electrode
15 along a height thereof, and the germanium atoms are diffused
from the silicon/germanium layer into the silicon-seed layer
at high density.